Tool	Purpose	Link to supplies
Surface plate		
Precision 00	To pre-align the Die for re-bolting after cleaning.	https://www.hoffmann-group.com/DE/de/hom/Messtechnik/Messuhren/Hartgesteinsplatte-Genauigkeit-00/p/430400
2x 1-2-3 blocks	Dto.	http://radionics.rs-online.com/web/p/gauge-angle-block-sets/3870111/
Torque wrench	Dto.	http://www.toolsandco.it/it/proxxon-chiave-dinamometrica-micro-click-mc-15/s/1728/
6mm bit	Dto.	Should be found at any hardware store
Degussit bench stone	To polish Die in case of scratches.	
	Hoffmann Group	http://eshop.hoffmann-group.com/index.php?SIDex=68d30a9594728bc39aa24be94b319d21
	Gesswein, 350-1013, 6" Fine Finish.	http://www.gesswein.com/showproduct.aspx?ProductID=10201&SEName=degussit-ruby-bench-stones
Digital Level	To level system, main plate and linear guide.	A precision water or spirit level will be adequate.
M6 and M4 Hex wrenches	Dto.	Found at any hardware store
	Dto.	http://de.rs-online.com/web/p/lehren-und-winkelblock-sets/3870111/
Std. plastic shims	To align coating gap (Die lip to substrate surface).	
	75µm ones are basically sufficient.	https://www.amazon.com/Precision-Brand-44905-Non-Magnetic-Non-Conductive/dp/B00D3NODWM
Blade gauges	Dto. as an alternative.	https://www.amazon.com/Precision-Brand-Thickness-Poc-Kit-Assortment/dp/B007IVPCSY
PEEK Material	Die and chuck masking shims.	
	Single Sheets available.	http://www.rct-online.de/de/halbzeuge/folien/sonstige-kunststofffolien/peek-folie
	Rolls only.	http://www.victrex.com/de/contact/locations
Shim Cutter	To cut the shims above.	http://www.silhouetteamerica.com/shop/machines/cameo
Silhouette CAMEO		https://craftplotter.de/de/maschinen/silhouette-cameo